

# Blending Ultra 7000 Clearcoats



- **When considering clearcoat blending, always refer to the vehicle manufacturer's blending recommendations for OE warranty repairs.**
- **When performing Sherwin Williams Ultra Edge or Ultra Lifetime Guarantee repairs, perform full panel refinish repairs or refinish to a clean break line only!**

## **Surface Preparation:**

- 1) Adjacent panels or blend areas should be cleaned with soap and water, followed by the appropriate Sherwin Williams surface cleaner.
- 2) Using a gray nylon scuff pad and USP-90 Liquid Scuffing Gel scuff sand well beyond the area where the clearcoat blend will end. Rinse thoroughly with clean water.
- 3) Re-clean the entire area with the appropriate Sherwin Williams surface cleaner.
- 4) Mask the adjacent panel(s) with masking paper. Only expose the repair area.

## **Blend Application:**

### **Two-Gun Method with BS10**

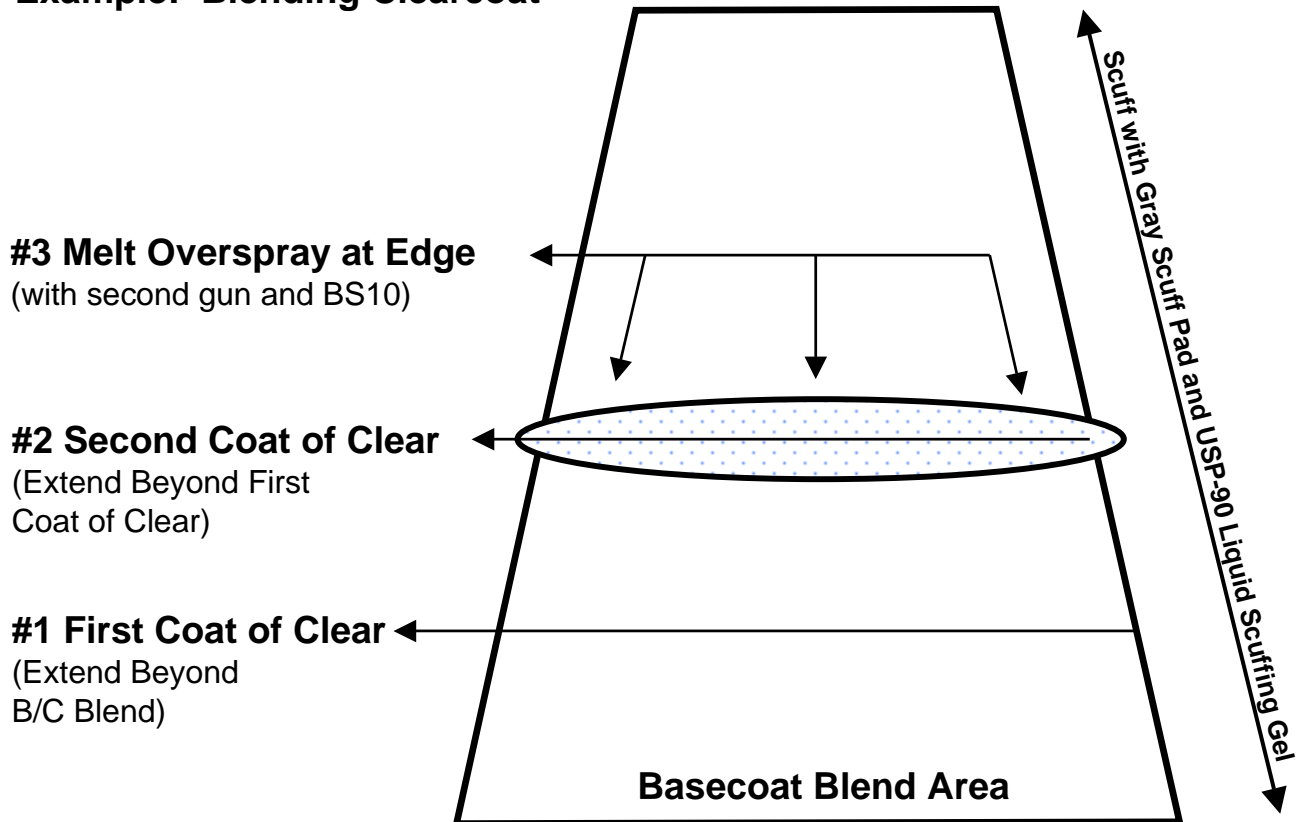
- 1) Apply the first coat of clearcoat beyond the basecoat blend area.
- 2) Apply the second coat of clear extending beyond the first coat to taper the edge.
- 3) Using a second gun, with only BS10 Ure-Blend, apply only enough blending solvent necessary to melt the blend edge. **DO NOT** add BS10 to clearcoat prior to using BS10 as a blending solvent.
- 4) After the clearcoat has thoroughly cured, lightly polish with a foam pad and UMG-30 to remove overspray, fine scratches or enhance the gloss.

# Blending Ultra 7000 Clearcoats (cont.)

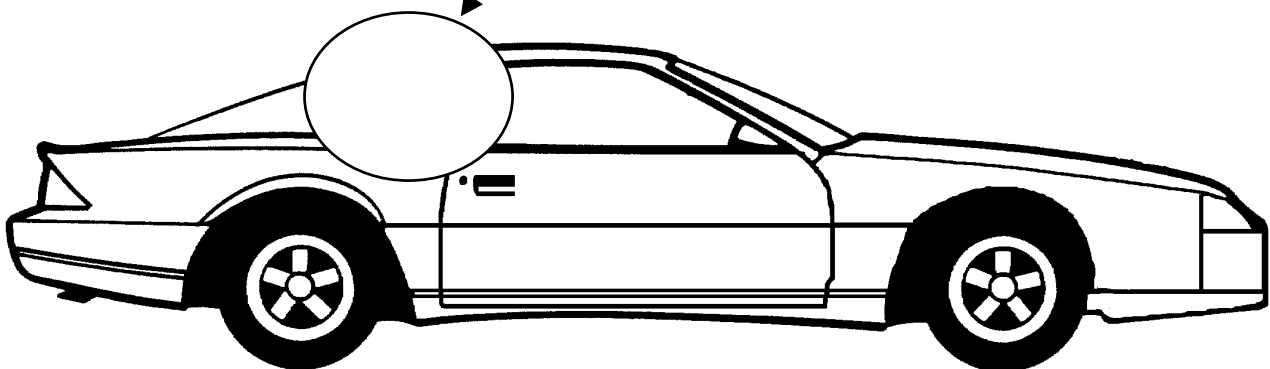


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## Example: Blending Clearcoat



Detail Area - Quarter Panel Pillar



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